

Hydrogen use in the steel industry in Europe

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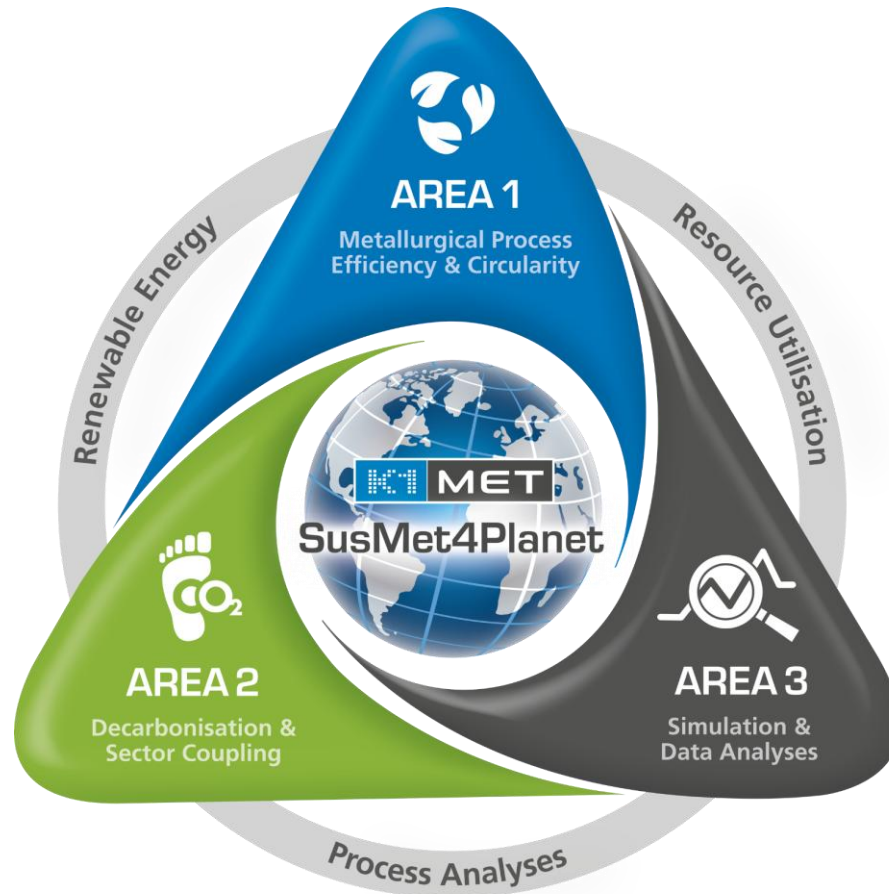
**ICEF 2025 Session 3:
“Advancing Clean Hydrogen Technologies”**

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“Sustainable digitalized Metallurgy for a climate neutral and resource efficient Planet”

K1-MET addresses the challenges of the metallurgical industry in staying competitive and reaching climate neutrality

Area 1: Metallurgical Process Efficiency & Circularity

Enhancement of process efficiency and product quality through analytics and treatment of raw and secondary materials

Area 2: Decarbonisation & Sector Coupling

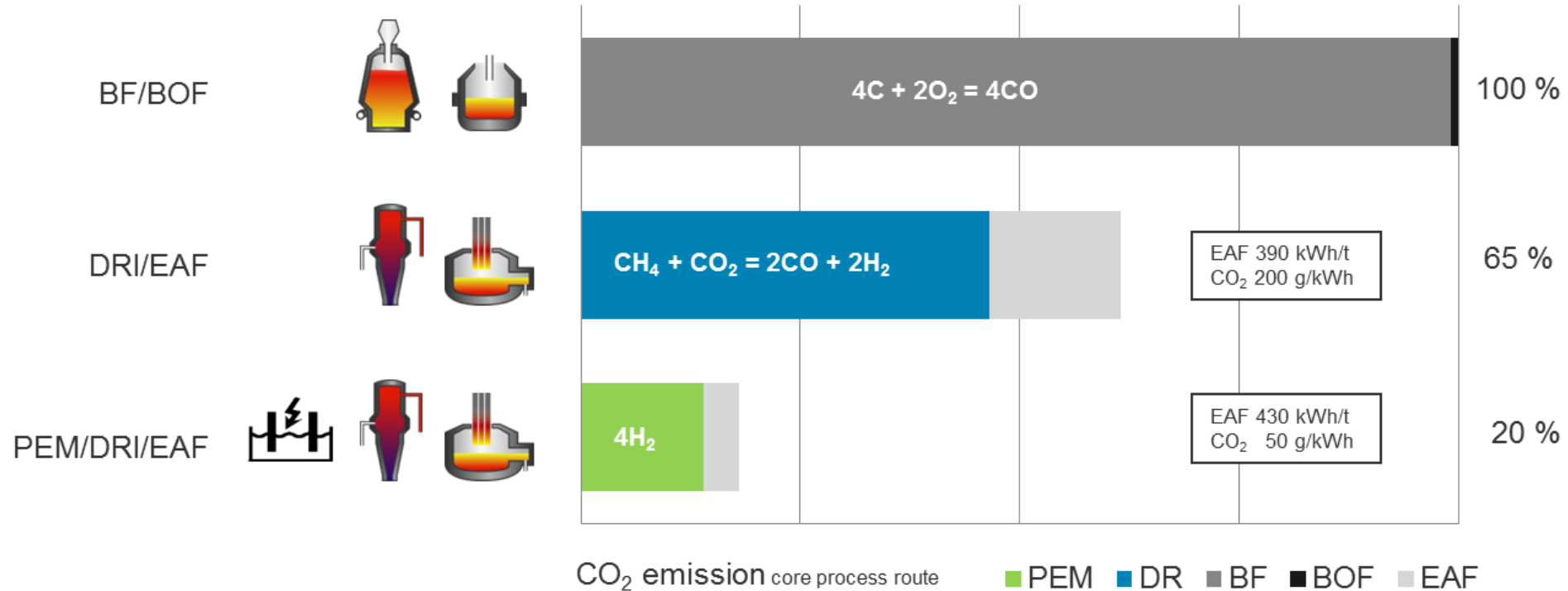
Solutions for climate neutral metallurgy and CO₂ as a source for the carbon cycle

Area 3: Simulation & Data Analyses

Application of modelling approaches to new and existing metallurgical processes and data analysis for an increase of process efficiency

Iron and steelmaking processes

Carbon, natural gas and hydrogen in steel production



- Iron and steel industry: 7 % of global anthropogenic and 31 % of industrial CO₂ emissions
- Availability of renewable electric energy is essential for H₂ production and use in the DRI/EAF route

H₂ based iron and steelmaking

Direct steelmaking from iron ores in one step

SuSteel – Sustainable Steel

- Hydrogen plasma smelting reduction (HPSR)
- Direct production of crude steel by reduction of fine ores with ionized H₂
- Breakthrough technology with a pilot plant at voestalpine Donawitz site (Austria)
- Upscaling from a previous installed reactor from 100 g to 100 kg batch operation with a max. power of 250 kW



HPSR pilot plant at voestalpine Donawitz site

H₂ based iron and steelmaking

Fluidized bed iron ore reduction

HYFOR – Hydrogen based fine ore reduction

- Direct reduction process utilizing iron ore concentrates in fluidized state without any material preprocessing
- Hot direct reduced iron leaves the reduction unit with about 600 °C and can subsequently be fed to an EAF
- Batch operation with 800 kg iron ore concentrate to produce sponge iron
- Creating design parameters for a further upscaling and continuous operation



HYFOR pilot plant at
voestalpine Donawitz site

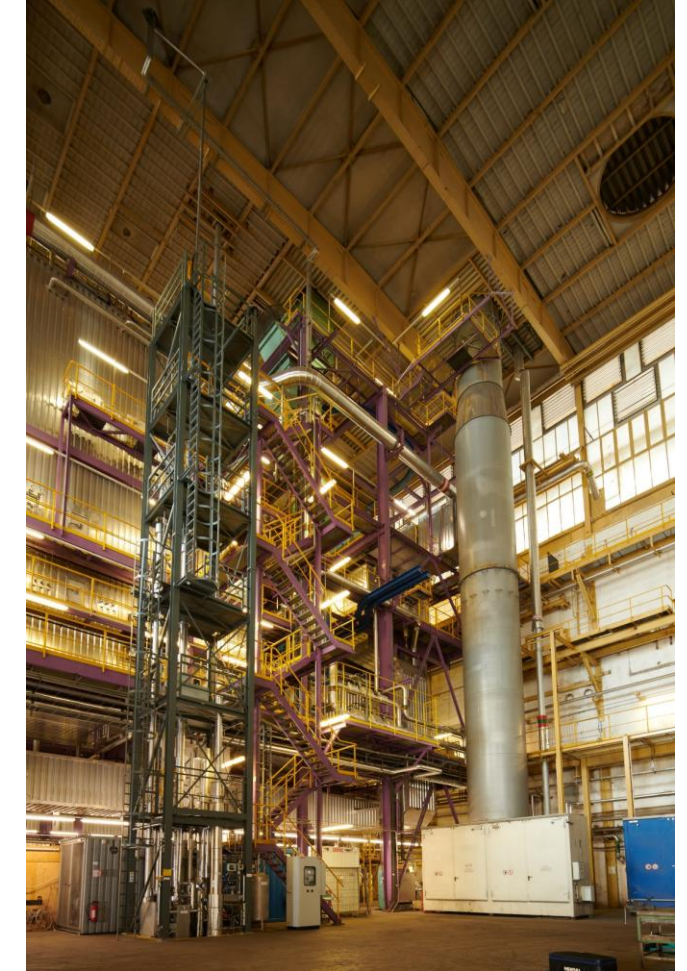
Transformation scenario energy intensive industry

Hydrogen and carbon management



Carbon Cycle Economy Demonstration

- Demonstration of various CO_2 capture and CO_2 utilization technologies
- Injection of CO_2 from a steel plant and green H_2 from an electrolyser to form CH_4 by geo-methanation



Amine scrubber pilot plant at voestalpine Linz site

Thank you! Questions??



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